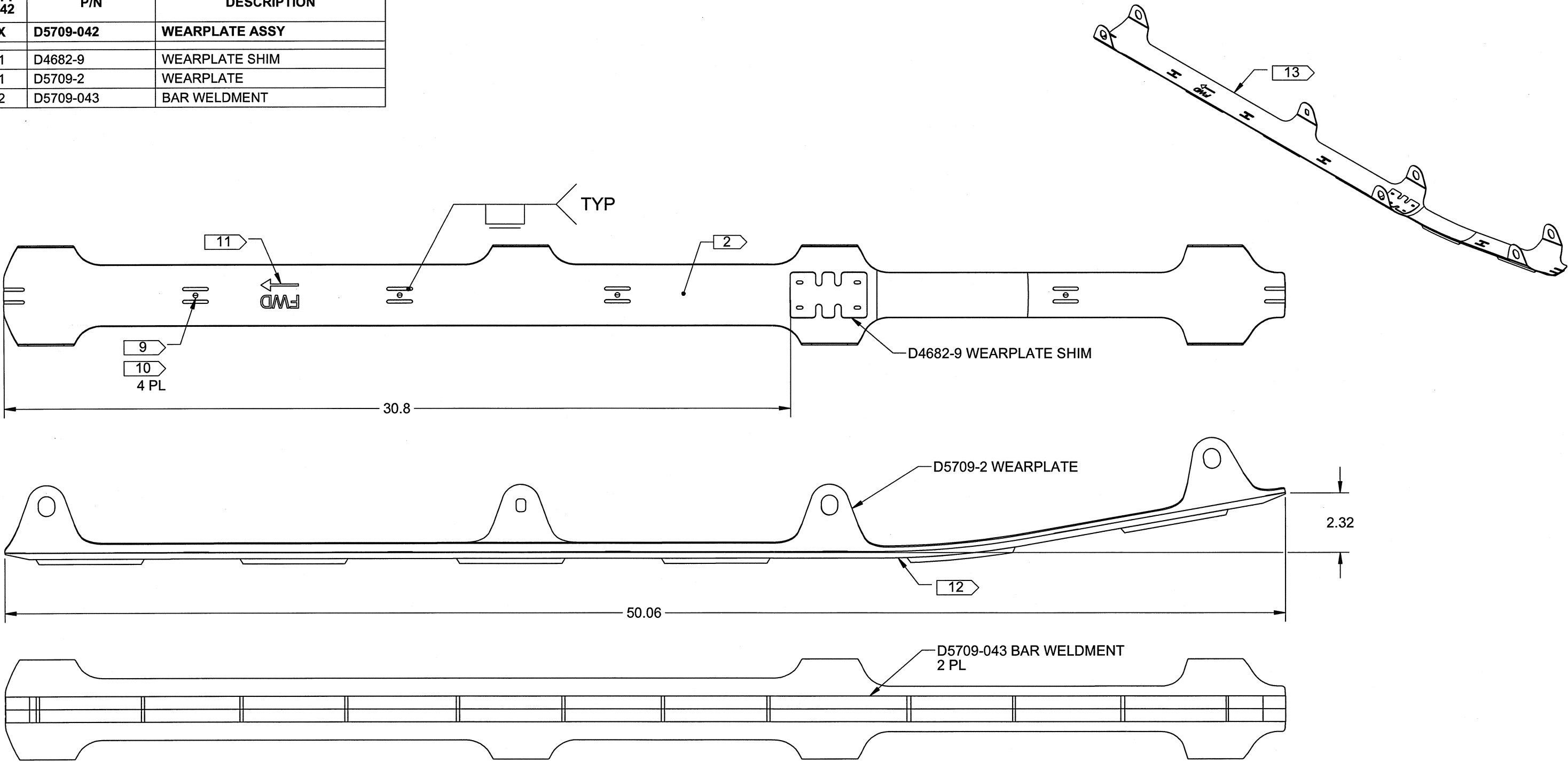


QTY -042	P/N	DESCRIPTION
X	D5709-042	WEARPLATE ASSY
1	D4682-9	WEARPLATE SHIM
1	D5709-2	WEARPLATE
2	D5709-043	BAR WELDMENT



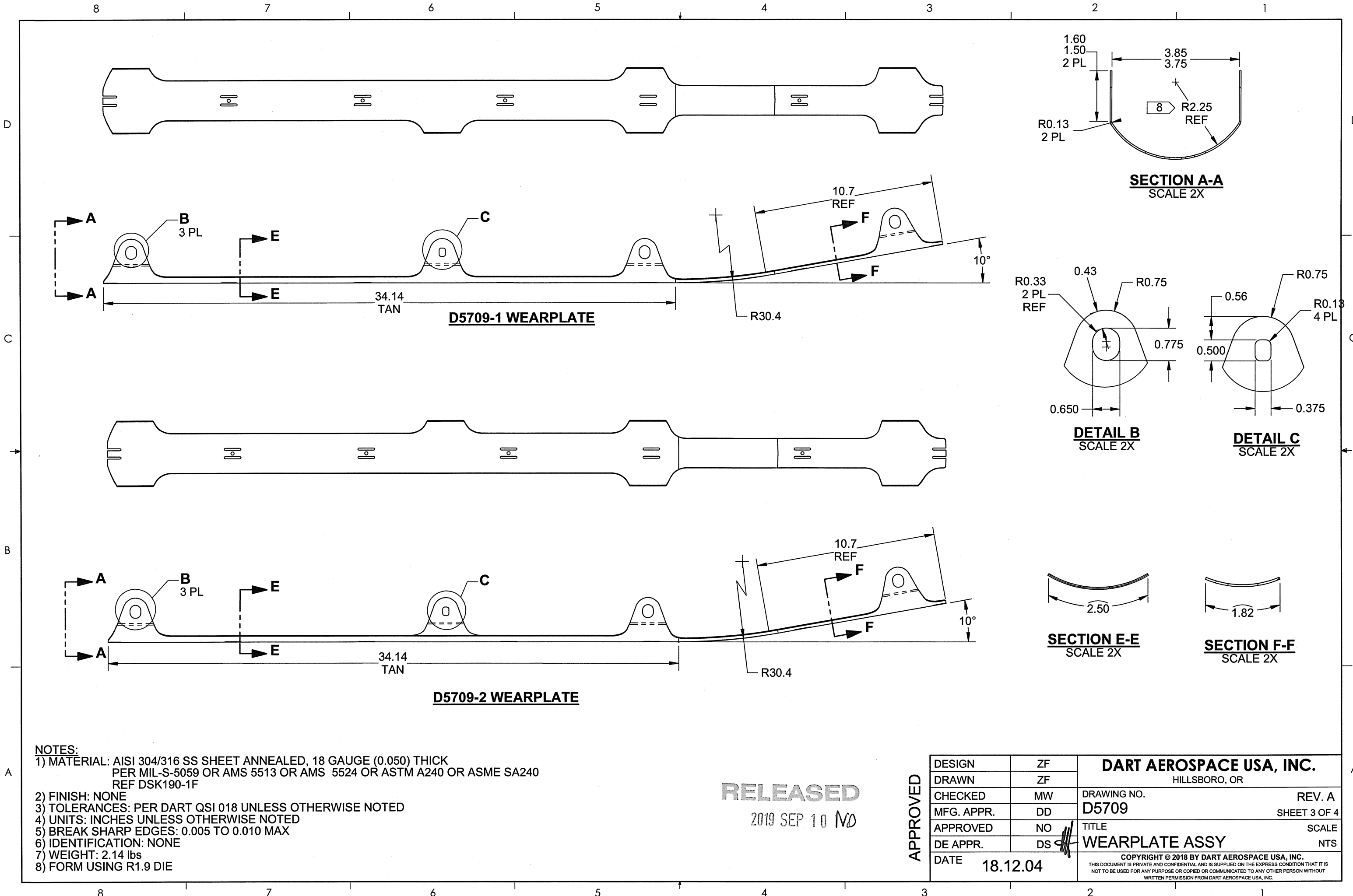
D5709-042 WEARPLATE ASSY

- NOTES:
- 1) MATERIAL: N/A
 - 2) FINISH: COAT ENTIRE TOP (CONCAVE) SURFACE WITH TEXTURED COATING, 0.020 - 0.040 THICK, PER QSI 005 SECTION 4.9
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: IDENTIFY PER QSI 044 METHOD 6.1
 - 7) WEIGHT: 7.22 lbs
 - 8) WELDING: PER QSI 004
 - 9) TRANSFER DRILL $\phi 0.188$ HOLE FROM WEARPLATE THRU BAR WELDMENTS
 - 10) OPEN UP DRAIN HOLE IF NECESSARY TO $\phi 0.188$ AFTER APPLYING TEXTURED COATING
 - 11) INDICATE FWD DIRECTION IN LOCATION SHOWN USING WHITE PAINT MARKER
 - 12) FORM BAR WELDMENT TO FIT PROFILE OF WEARPLATE AT TIME OF WELDING
 - 13) WEARPLATE FORM AND LUG POSITION PER DT 10529

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CHECKED	MW	DRAWING NO.	REV. A
MFG. APPR.	DD	D5709	SHEET 2 OF 4
APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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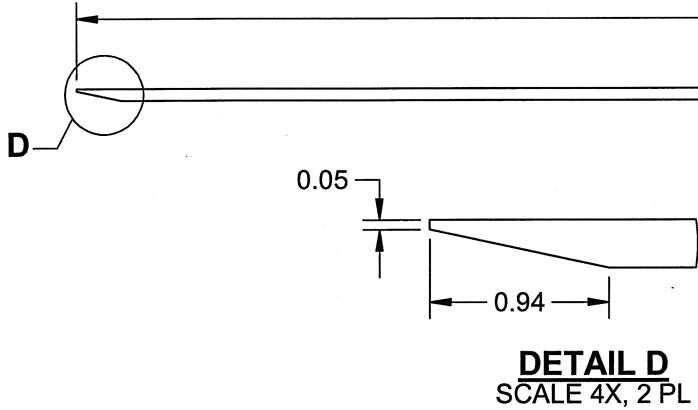
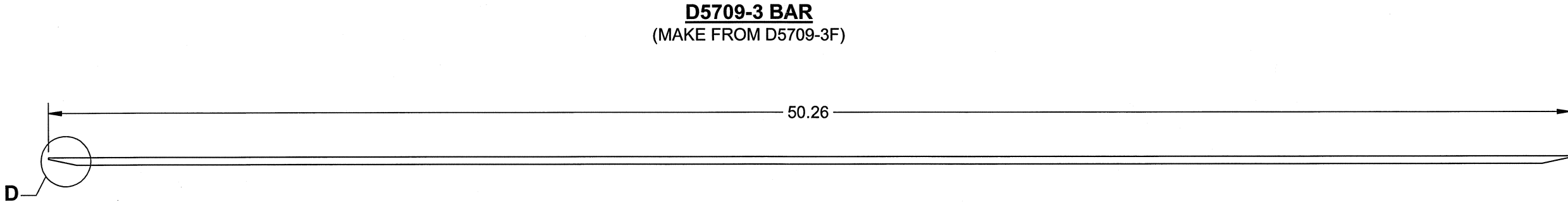
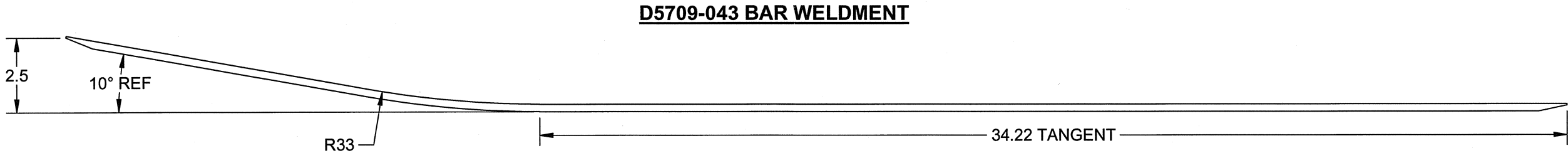
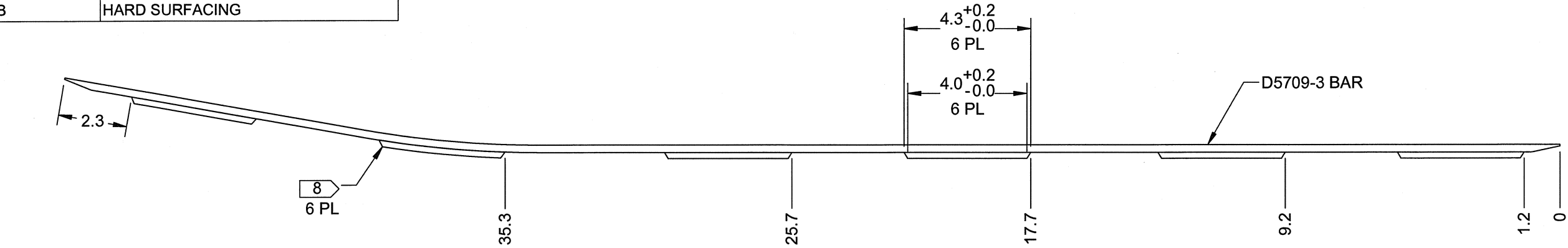
NOTES:
1) MATERIAL: AISI 304/316 SS SHEET ANNEALED, 18 GAUGE (0.050) THICK
PER MIL-S-5059 OR AMS 5513 OR AMS 5524 OR ASTM A240 OR ASME SA240
REF DSK190-1F
2) FINISH: NONE
3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
4) UNITS: INCHES UNLESS OTHERWISE NOTED
5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
6) IDENTIFICATION: NONE
7) WEIGHT: 2.14 lbs
8) FORM USING R1.9 DIE

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APPROVED	NO	TITLE	SCALE
DE APPR.	DS	WEARPLATE ASSY	NTS
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QTY -043	P/N	DESCRIPTION
X	D5709-043	BAR WELDMENT
1	D5709-3	BAR
A/R	8259/2059B	HARD SURFACING



- NOTES:
- 1) MATERIAL: AISI 304/316 STAINLESS STEEL BAR 0.250 THICK X 0.500 WIDTH
PER ASTM A276 OR ASTM A240
REF DART SPEC M304B0.250X0.500
 - 2) FINISH: NONE
 - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 - 6) IDENTIFICATION: NONE
 - 7) WEIGHT: 2.50 lbs
 - 8) BUILDUP HARD SURFACING 0.17 TO 0.20 THICK USING 8259 ROD PER QSI 004 SECTION 4.5 (AUTOMATED WELDING) OR
BUILDUP HARD SURFACING 0.19 TO 0.25 THICK USING 2059B ROD PER QSI 004 SECTION 4.1 (MANUAL WELDING)

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